

January, 2013

# HOPELEN H4540

## **PP HOMO POLYMER**

#### **General Information**

#### Description

H4540 is the polypropylene homopolymer manufactured by the Spheripol process. This grade is designed to potential end use applications include high slip

## Applications

Clothes packaging, food packaging

	Physical Properties <sup>1</sup>				
Physical	Test Method		Nominal Values		
Melt Flow Index	ISO 1133	12	g/10min		
Density	ISO 1183	0.90	g/cm <sup>3</sup>		
Mechanical	<b>7</b>				
Tensile Stress (Yield)	ISO 527-1	330	kgf/cm <sup>2</sup>	32	MPa
Tensile Strain (Break)	ISO 527-1	>500	%	>500	%
Flexural Modulus	ISO 178	15,500	kgf/cm <sup>2</sup>	1,520	MPa
Other Properties					
Notched Izod Impact Strength (23℃)	ISO 180	4.3	kgf·cm/cm	41	J/m
Rockwell Hardness	ISO 180	100			
Thermal					
Melting Point		162	${\mathbb C}$		
Heat Deflection Temperature	ISO 306	80	$^{\circ}$		

<sup>\*</sup> Measured on 30 µm CPP film made of H4540

NOTE	ISO 9001, 14001, /TS 16949			
<sup>1</sup> Physical Properties : these are not to be construed as specifications				

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