



# HAOSHENG VINA CO., LTD

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## **TECHNICAL DATASHEET** **Product: 'VINAPET' PET Chips**

### **Quality:**

Grade : **G080A**  
Type : Polyester PET Bottle grade  
Pellet Weight :  $17.0 \pm 1.5$  mg / pellet

### **Properties:**

I.V. :  $0.80 \pm 0.02$  dl / g  
COOH :  $\leq 35$  mmol / kg  
DEG :  $1.3 \pm 0.2$  %  
Specific Gravity :  $1.39 \pm 0.01$   
Bulk Density :  $0.9 \pm 0.1$  gms / cm<sup>3</sup>  
Melting Point :  $248 \pm 2^{\circ}\text{C}$   
Color 'b' value :  $\leq 2$   
Acetaldehyde content :  $< 1$  ppm  
Moisture content :  $< 0.2$  %  
Physical appearance : Normal white chips, free from oil, dirt, dust, contaminants or any foreign matter.

### **Packing details:**

#### **1.1 MT bags**

Packet weight : 1,100 kg  
Bags per 20' container : 20 bags  
Net weight per 20' container : 22,000kg

*(Note: the above specifications are for customers who use PET chips for specific application to produce Bottle grade performs. Deliveries are executed based on specific approval of samples or acceptance by customer.)*