

Property	Test Condition	Test Method ISO	Units	Standard	
				High flow, High rigidity	
				250 X10	
				>ABS<	
Physical property					
Density	23°C	ISO1183	kg/m ³		1050
Specific Gravity		ASTM D792	-		1.05
Mechanical property					
Tensile strength	23°C	ISO527-1,2	MPa		57
Tensile strength		ASTM D638	MPa		51
Tensile elongation at Break		ASTM D638	%		20
Elongation at Break	23°C	ISO527-1,2	%		16
Flexural Strength	23°C	ISO178	MPa		83
Flexural Strength		ASTM D790	MPa		77
Flexural Modulus	23°C/50% RH	ISO 178	MPa		2580
Flexural Modulus		ASTM D790	MPa		2550
Rockwell Hardness	23°C	ISO2039-2	R Scale		115
Rockwell Hardness	23°C/50% RH	ASTM D785	Rスケール		115
Charpy Impact Strength (V-notched)	23°C	ISO179	kJ/m ²		10
Ball Pressure Temp./0.1mm Vicat Softening Temp.			°C		95~95
Izod Impact Strength (V-notched)	23°C 12.7mm	ASTM D256	J/m		108
Izod Impact Strength (V-notched)	0°C 12.7mm	ASTM D256	J/m		78
Izod Impact Strength (V-notched)	-30°C 12.7mm	ASTM D256	J/m		69
Izod Impact Strength (V-notched)	23°C 3.2mm	ASTM D256	J/m		167
Izod Impact Strength (V-notched)	0°C 3.2mm	ASTM D256	J/m		88
Izod Impact Strength (V-notched)	-30°C 3.2mm	ASTM D256	J/m		69
Heat property					
Coef of Linear Thermal Expansion	-	ASTM D696	°C ⁻¹		0.00007
Heat Deflection Temp High Load	1.80MPa	ISO 75-1,2	°C		83
Heat Deflection Temp(Unannealed)High Load	6.4mm/1.82MPa	ASTM D648	°C		87
Flammability		UL94	rank/thickness mm		HB
Molding property					
Mold shrinkage	23°C/50% RH	Toray Method	%		0.4-0.6
Melt Flow Rate	220°C/98N	ISO 1133	g/10min		48

These values are typical data for this product under specific test conditions and not intended for use as limiting specifications.



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 CHEMICAL